



## **Bike Owner's Manual**

CONGRATULATIONS ON THE PURCHASE OF YOUR NEW BIKE! OUR SERVICE  
DEPARTMENT IS DEDICATED TO MAKING SURE THAT YOU GET THE MOST  
ENJOYMENT POSSIBLE FROM OUR PRODUCTS.



**For questions regarding assembly, operation  
or warranty please feel free to contact our  
Service Representatives  
by calling: (888) 909-3652  
or  
e-mailing [warranty@d6sports.com](mailto:warranty@d6sports.com)**

**DO NOT RETURN THIS ITEM TO THE STORE. PLEASE CONTACT D6 SPORTS  
FOR ASSISTANCE WITH ANY PROBLEMS THAT YOU HAVE**



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**ALL OF THE ORIGINAL PARTS ON THIS BIKE ARE COMPATIBLE WITH YOUR FRAME. CERTAIN AFTERMARKET PARTS OR COMPONENTS MAY NOT BE COMPATIBLE WITH YOUR BIKE OR FRAME. PLEASE CONSULT YOUR LOCAL BIKE SHOP BEFORE INSTALLING ANY NON-FACTORY SPECIFIED PRODUCT TO YOUR BIKE. USE OF ANY COMPONENT THAT IS NON-FACTORY SPECIFIED COULD RESULT IN DAMAGE TO THE BIKE. THIS DAMAGE WILL NOT BE COVERED UNDER WARRANTY. MORE IMPORTANTLY, IT COULD CAUSE YOU TO LOSE CONTROL OF THE BIKE AND FALL, WHICH COULD CAUSE SERIOUS INJURY TO THE RIDER.**

## **OWNER'S MANUAL FOR BMX BIKES**

THIS MANUAL CONTAINS IMPORTANT SAFETY, PERFORMANCE AND MAINTENANCE INFORMATION. READ THE MANUAL AND ALL WARNINGS BEFORE TAKING YOUR FIRST RIDE ON YOUR NEW BIKE, AND REFER TO THE MANUAL FOR FUTURE REFERENCE.

UNSAFE OR IMPROPER USE OF THE BIKE BY FAILING TO READ AND FOLLOW ALL OF THE SAFETY, PERFORMANCE AND MAINTENANCE REQUIREMENTS AND WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH. WEAR A HELMET EVERY TIME YOU RIDE YOUR BIKE, AND ALWAYS RIDE IN A SAFE AND CAUTIOUS MANNER.

**CONGRATULATIONS** ON THE PURCHASE OF YOUR NEW BKE.

THIS MANUAL IS DESIGNED TO PROVIDE INFORMATION ABOUT THE SAFE OPERATION AND MAINTENANCE OF YOU NEW BIKE. PLEASE READ THIS MANUAL THOROUGHLY BEFORE RIDING YOUR BIKE. THE SERIAL NUMBER FOR YOUR BIKE IS LOCATED ON THE BOTTOM BRACKET SHELL OF THE FRAME. PLEASE RECORD THE SERIAL NUMBER BELOW IN CASE YOUR BIKE IS EVER LOST OR STOLEN. YOU MIGHT WANT TO REGISTER THE SERIAL NUMBER WITH YOUR LOCAL POLICE DEPARTMENT AS WELL. PLEASE KEEP YOUR SALES RECEIPT AS PROOF OF PURCHASE OF THE BKE.

**MODEL NAME** \_\_\_\_\_

**SERIAL NUMBER** \_\_\_\_\_

**COLOR** \_\_\_\_\_

**DATE OF PURCHASE** \_\_\_\_\_

**PLACE OF PURCHASE** \_\_\_\_\_

**NOTE TO PARENTS**

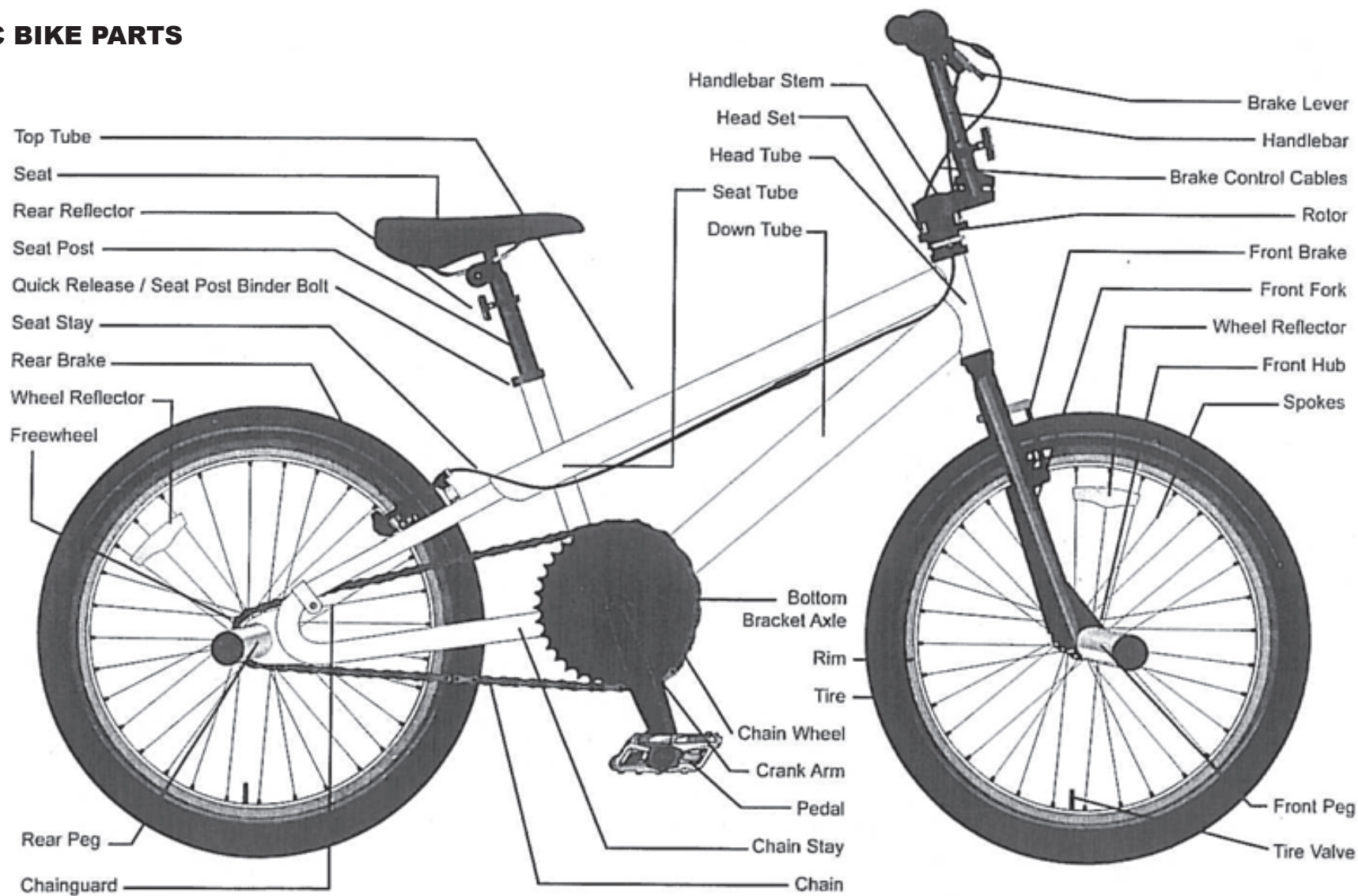
UNFORTUNATELY, MANY BIKE ACCIDENTS INVOLVE CHILDREN.

AS A PARENT OR LEGAL GUARDIAN, YOU ARE RESPONSIBLE FOR THE SAFETY OF YOUR CHILD. PLEASE MAKE SURE THAT THE BIKE YOUR CHILD IS RIDING HAS BEEN PROPERLY ADJUSTED AND FITS YOUR CHILD AND IS IN SAFE OPERATING CONDITION.

IT IS ALSO IMPORTANT THAT YOUR CHILD UNDERSTANDS AND FOLLOWS THE LOCAL TRAFFIC LAWS, AND RIDES IN A SAFE MANNER. AS A PARENT/GUARDIAN, YOU SHOULD READ THIS MANUAL BEFORE ALLOWING YOUR CHILD TO RIDE THEIR NEW BIKE. PLEASE MAKE SURE THAT YOUR CHILD WEARS AN APPROVED HELMET EVERY TIME THEY RIDE THEIR BIKE.



## BASIC BIKE PARTS





**SAFETY CHECKLIST TO BE PERFORMED PRIOR TO EVERY BIKE RIDE****1.) Brakes**

- Make sure that the front and rear brakes work properly
- Make sure that the brake pads are in good condition, and contact to the rim correctly
- Make sure that the brake cables are in good condition and do not look worn out
- Make sure that the brake levers are securely adjusted on the handlebars

**2.) Wheels and Tires**

- Make sure that the tires are properly inflated to the limit listed on the side of the tire
- Make sure that the tires tread appear to be in good condition and are not worn out
- Make sure that the rims are straight, and do not have any wobbles or hops
- Make sure that the spokes are tensioned correctly, and that there are no spokes broken
- Check to make sure that the wheels are seated correctly in the fork and in the frame
- Make sure that the axle nuts are tight

### **3.) Steering**

- Make sure that the handlebars and stem are correctly adjusted and tightened
- Make sure that the handlebars are in the correct position in regards to the fork
- Check to see if the headset is adjusted properly, and the steering is not hindered at all

### **4.) Chain**

- Make sure that the chain is lubricated, clean, and works smoothly

### **5.) Seat/Seatpost**

- Make sure that the seat is firmly attached to the seatpost, and is not loose
- Make sure the seatpost height is adjusted correctly and not above the limit line for height

### **6.) Cranks and Pedals**

- Make sure that the cranks are securely tightened and are not loose or bent
- Make sure that the pedals are securely tightened to the cranks

### **7.) Frame and Fork**

- Make sure that there are no cracks on the frame, especially on or around the welds
- Make sure that the frame and fork are not bent or broken

## **RIDING SAFELY/GENERAL RULES**

### **ALWAYS WEAR A CERTIFIED HELMET**

When riding always obey the same motor laws as other vehicles- give way to pedestrians, stop at all red lights and stop signs, ride with the flow of traffic, obey speed limits, etc..

Use correct hand signals to indicate turning or stopping

Look ahead. Avoid bumps, potholes, gravel, wet roads, oil, drains, and other obstacles in the road

Walk your bike across train tracks after you have checked to make sure it is safe

Do not carry passengers on your bike- it is unsafe and illegal

**Ride smart**

**RULES FOR CHILDREN**

- Always wear a properly fitted helmet
- Do not ride in driveways or out in the road
- Do not ride on busy streets
- Do not ride in wet weather
- Do not ride at night
- Obey all traffic laws
- Use caution when entering intersections- make sure that it is clear before you proceed
- Maintain safe speeds when riding down hills
- Never take your hands off the handlebars, or your feet off the pedals when riding.

**THE CONSUMER PRODUCT SAFETY COMMISSION ADVISES THAT RIDING SMALL DIAMETER WHEEL BIKES AT HIGH SPEED CAN LEAD TO INSTABILITY AND RECOMMENDS AGAINST DOING SO. CHILDREN SHOULD BE MADE AWARE OF ALL POSSIBLE RIDING HAZARDS PRIOR TO RIDING THEIR BIKE.**

**SINGLE SPEED AND BMX Includes:**

- 12" BMX bikes
- 16" BMX bikes
- 18" BMX bikes
- 20" BMX bikes

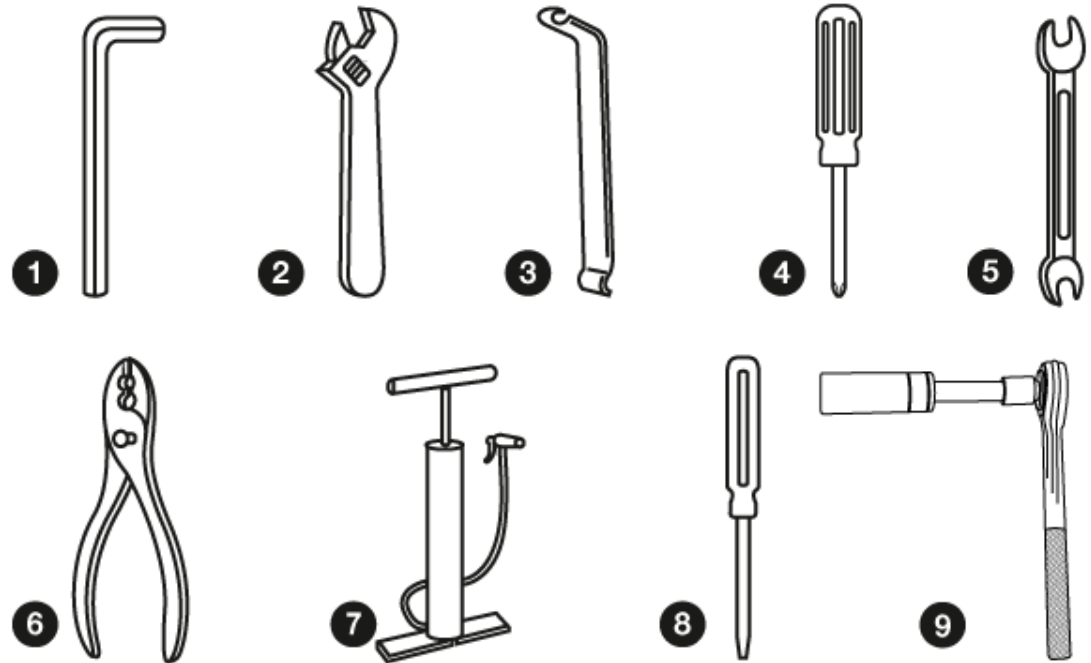
Assembly is the same for boys and girls bikes.

**Foreword:**

Assembling a bike is an important responsibility. Proper assembly not only gives the rider more enjoyment of the bike, it also offers an important measure of safety.

**TOOLS REQUIRED:**

- 1.) 4mm, 5mm, 6mm and 8mm Allen key wrenches
- 2.) An adjustable size wrench
- 3.) Tire levers
- 4.) Standard Phillips head screwdriver
- 5.) An open end 15mm box wrench
- 6.) Adjustable pliers that have cable cutting ability
- 7.) A tire pump
- 8.) A standard flat head screwdriver
- 9.) 15mm socket wrench with extension



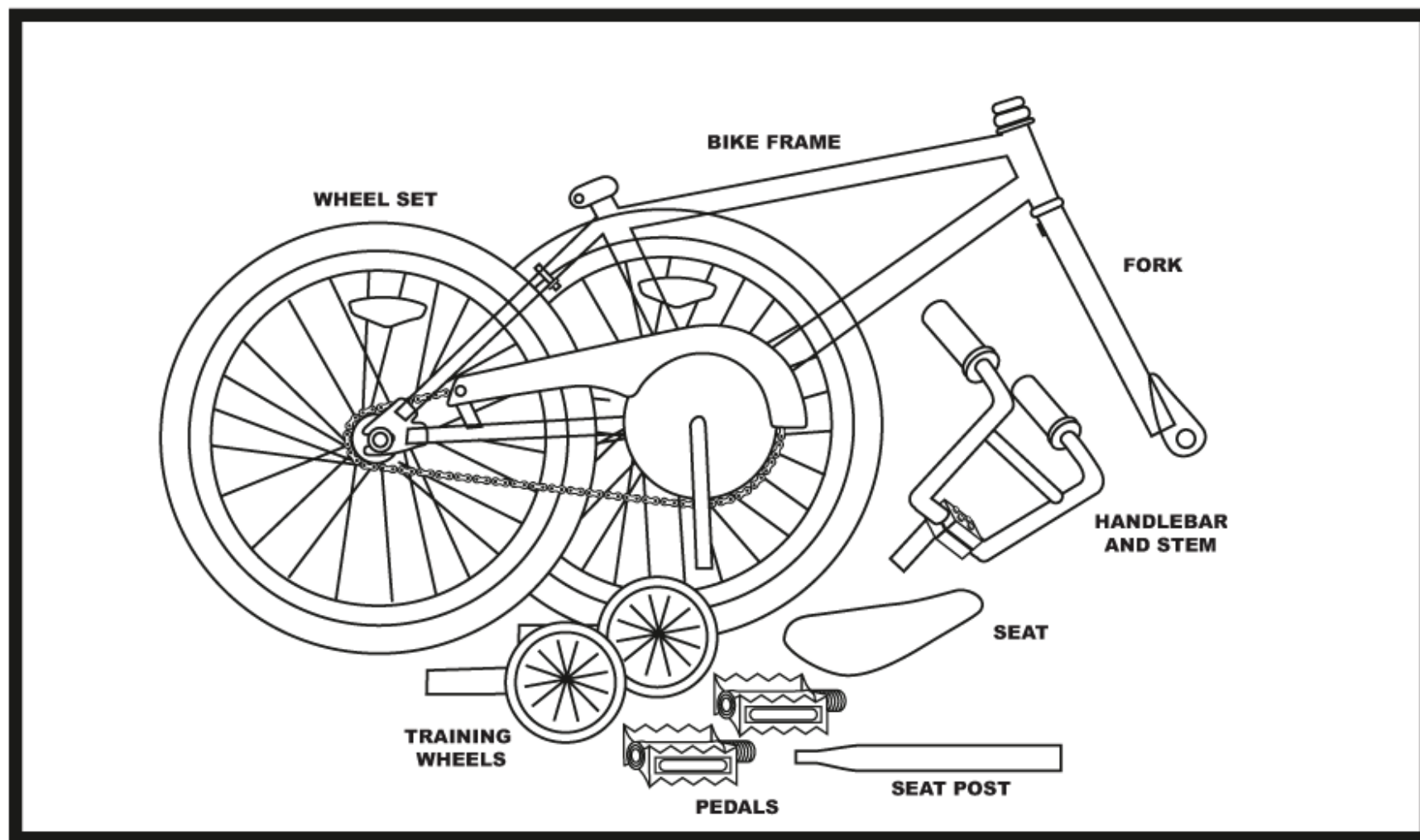
## **GETTING STARTED**

Open the carton from the top and remove the bike. Remove the straps and protective wrapping from the bike. Inspect the bike and all accessories and parts for possible shortages. It is recommended that the threads and all moving parts in the parts package be lubricated prior to installation. Do not discard packing materials until assembly is complete to ensure that no required parts are accidentally discarded. Assemble your bike following the steps that pertain to your model.

**NOTE: Your bike may be equipped with different style components than the ones illustrated.**



**BOX CONTENT**



## **REMOVING AND INSTALLING BOLT ON WHEELS**

### **A.) Removing a Bolt-On Front Wheel**

- 1.) Open up the brake shoes.
- 2.) Loosen the axle nuts on the wheel.
- 3.) Unfasten the safety retention washers/hooks.
- 4.) Lift the front end of the bike a few inches off the ground and tap downward on the tire.

### **B.) Installing a Bolt-On Front Wheel**

- 1.) With the fork facing forward, insert the wheel between the fork legs so that the axle sits firmly inside of the dropouts/axle slots on the fork legs. The axle nuts and axle washers should both be on the outside of the dropout. If there is a secondary safety/retention system on the wheel, engage it at this time.
- 2.) While pushing the wheel firmly up into the fork dropouts, and at the same time centering the wheel inside of the fork legs, tighten the axle nuts as tight as you can.
- 3.) Lift the front wheel off the ground and spin it to make sure that it is centered and clears the brakes on bikes with front brakes.

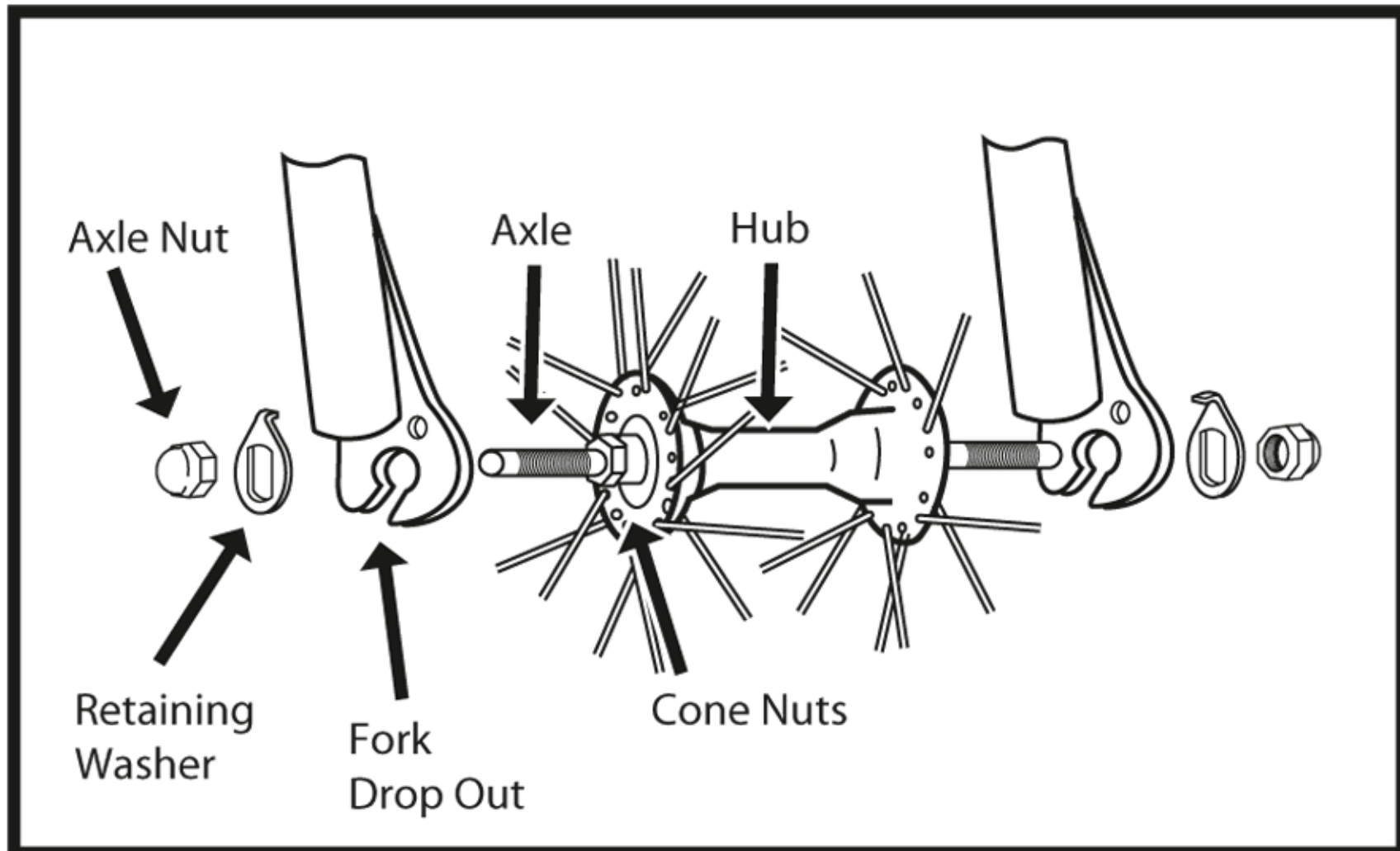
## **FRONTWHEEL**

1. Make sure the brakes are loose enough to allow the wheel to pass through the brake pads easily.
2. Place wheel into fork drop outs.
3. Install retaining washers with raised lip pointed towards the fork, and insert into the small hole of the fork blade.
4. Install axle nut and tighten. Make sure the wheel is centered between the fork blades.
5. Spin the wheel to make sure that it is centered and clears the brake shoes. Tighten the brakes if necessary.
6. Turn the bike upright using the kickstand to support it.

## **WARNING**

It is very important to check the front wheel connection to the bike. Failure to properly tighten may cause the front wheel to dislodge causing serious injury or death.

**FRONT WHEEL ASSEMBLY**



**C.) Removing a Bolt-On Rear Wheel**

- 1.) Open/undo the rear brake.
- 2.) Loosen the axle nuts on the wheel.
- 3.) Slide the wheel forward in the axle slot and while the chain has some slack to it, remove the chain from the freewheel/cassette.
- 4.) Pull the rear wheel out of the frame.

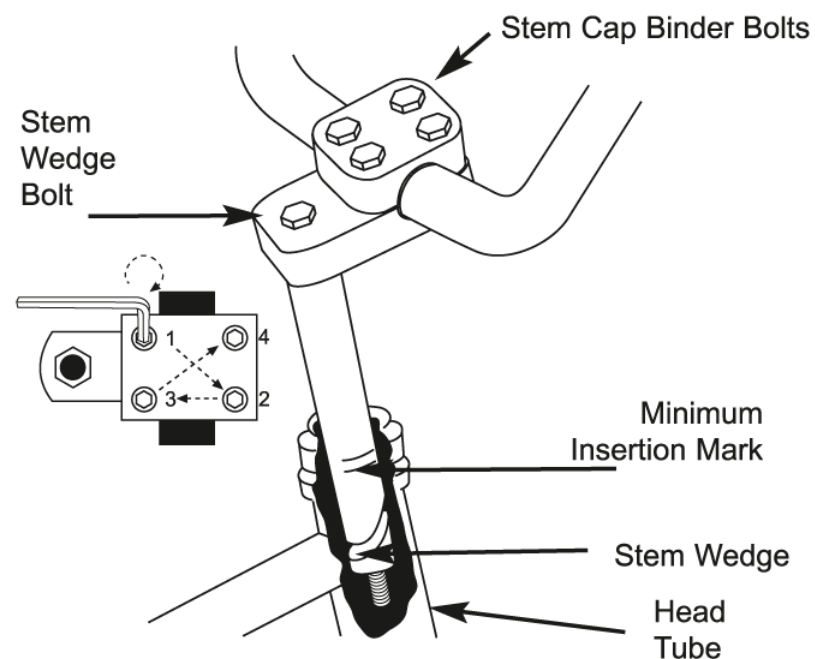
**D.) Installing a Bolt-On Rear Wheel**

- 1.) Insert the rear wheel all the way up in the axle slot of the frame.
- 2.) Place the chain on the freewheel/cassette and chainring/sprocket.
- 3.) Pull the rear wheel back so the chain is properly tensioned.
- 4.) While pulling the rear wheel back, hold the wheel so that it is centered and tighten the axle nuts as tight as you can.
- 5.) Close/re-engage the rear brake
- 6.) Lift the rear wheel off the ground and spin the wheel to make sure that it is centered and clears the brake and frame.

## HANDLEBAR ASSEMBLY

Most of our bikes are equipped with a “quill” stem (see illustration). To assemble the handlebars remove the protective cap from the wedge end of the stem bolt and loosen the bolt using the 6 mm Allen key. Some models may use a 13 mm hexagonal bolt instead of an Allen key bolt. Place the handlebar stem into the top of the steer tube which is the top end of the fork that has been inserted into the head tube at the factory, ensuring that all cables are free of tangles. Tighten the stem bolt observing the Minimum Insertion Mark and checking that the forks and the handlebars are facing forward. After the stem bolt is tested tight **(see Important Note on the next page)**, adjust handlebars to correct position. After the handlebar stem has been fitted into the steer tube that is the top end of the fork and the two pieces made firm within the head tube the action of a stem bolt upon the wedge nut binds with the inside of the steer tube to form a solid steering column.

FIGURE X



**IMPORTANT NOTE:**

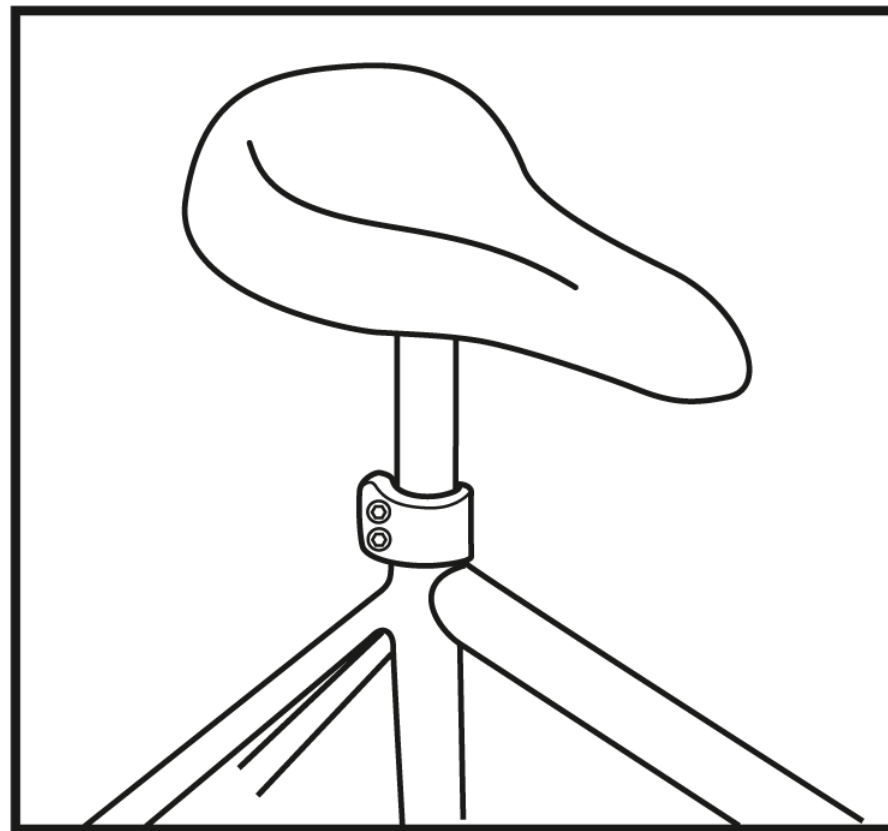
**Test the security of the handlebar stem within the steer tube of the front fork by clamping the front wheel between your knees and trying to move the handlebar and/or stem from side to side. The handlebar should not move independent from the front wheel when applying pressure.**

You can adjust the handlebar height a bit by adjusting stem height. A quill stem has an etched or stamped mark on its shaft which designates the stem's "Minimum Insertion" or "Maximum Extension". This mark must not be visible above the headset. There are different styles of handlebar clamps, but all attach to the bike with a stem bolt and wedge nut. Typical of the BMX bike is the four bolt configuration shown on the previous page. When tightening the four face plate bolts follow the pattern in the illustration on page 20. All of the bolts should have equal torque, and if you look at the stem from the side of the bike the gap between the face plate and the stem in front of the handlebar and behind the handlebar should be the same distance.



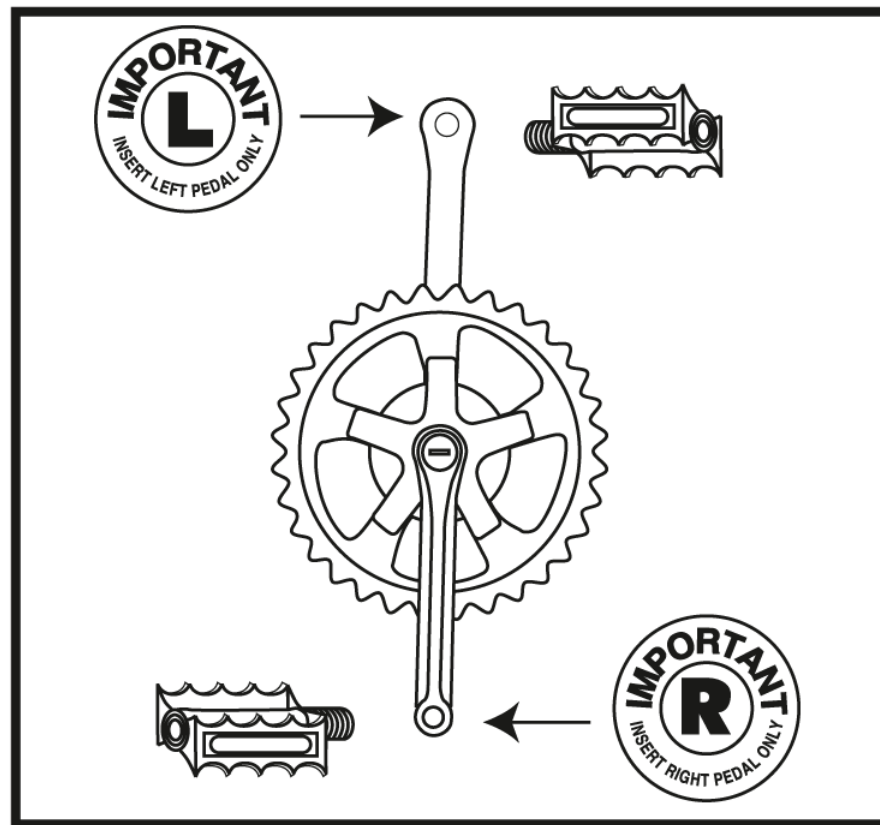
## SEAT ASSEMBLY

Loosen the nut on the seat clamp and add 3 or 4 drops of oil onto the threads of the bolt. Place the smaller end of the seatpost into the seat clamp until it stops with the bolt to the rear of the seatpost. Thread the nut on the seat clamp loosely. Insert the larger end of the seatpost into the seat tube of the bike frame observing the Minimum Insertion Mark on the seatpost. Position the top surface of the seat parallel with the ground. The serrations on the seat clamp must mesh completely with the seat frame serrations, push the front of the seat up and down to align the serrations. Securely tighten the seat clamp. Securely tighten the bolts on the seatpost clamp. It is a good idea to use some type of lithium grease on the inside of the frame where the seatpost is inserted to keep the seatpost from seizing inside of the frame over time.



## PEDALS AND CRANK SET ASSEMBLY

Check for the right (R, red) sticker and left (L, green) sticker on each pedal and crank arm. Match the appropriate pedal to each crank (right to right and left to left) for assembly. Start each pedal spindle by hand to avoid stripping the threads. Tighten with a 15 mm narrow open ended wrench so that the shoulder of the pedal spindle is securely tightened against the crank arm. Note that the right hand pedal attaches to the chainwheel side crank arm with a right-hand (clockwise) thread. The left pedal attaches to the other crank arm and has a left-hand (counterclockwise) thread. It is very important that you check the crank set for correct adjustment and tightness before riding your bike.



## WARNING

Attachment of an incorrect pedal into a crank arm will cause irreparable damage. Unless the shoulder of the pedal spindle is tight to the face of the crank arm, the pedal may back out causing serious injury or death. Make it tight so the shoulder is in complete contact with the surface of the crank arm. Before your first ride, please check to ensure your pedals are attached correctly.

## For Bike Models Equipped with Coaster Brake

### Operate the coaster brake as follows:

- Pedal backwards (towards the rear wheel of the bike) to move the chain in a backward direction
- The backwards moving chain will activate the coaster brake mechanism that is inside the rear wheel hub
- The more pressure that is placed on the pedals in a backwards direction, the more powerful the braking action will be

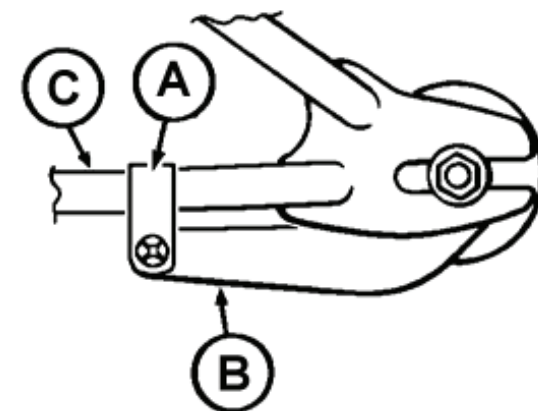
**If your bicycle has a caliper brake(s) in addition to the coaster brake, always use the coaster brake as the main brake to stop the bicycle.**

### **WARNING: If you do not obey the following instructions, injury to the rider or to others can occur:**

- When you ride the bicycle the first time, test the coaster brake and practice using it at a low speed in a large level area that is free of obstructions.
- Every time the bicycle is ridden, make sure the clamp (A) on the brake arm (B) is securely attached to the chain stay (C) of the bicycle frame. The coaster brake will not work correctly if the brake arm is not attached to the chain stay.
- Always try to brake while going in a straight line. If you must brake while turning; when the pavement is wet; or when the pavement is covered with sand, gravel, or leaves, start to brake sooner than normal and apply the brake intermittently to reduce the chance of skidding.
- Be careful when riding downhill or at a high speed because as your speed increases, a longer distance to stop the bicycle will be necessary. Slow for curves because too much speed can force you to make a turn that is too wide.
- Have the coaster brake repaired by a bicycle service shop the first time you notice that it does not stop the bicycle quickly and smoothly or just does not work as well as it has in the past.

### Maintenance

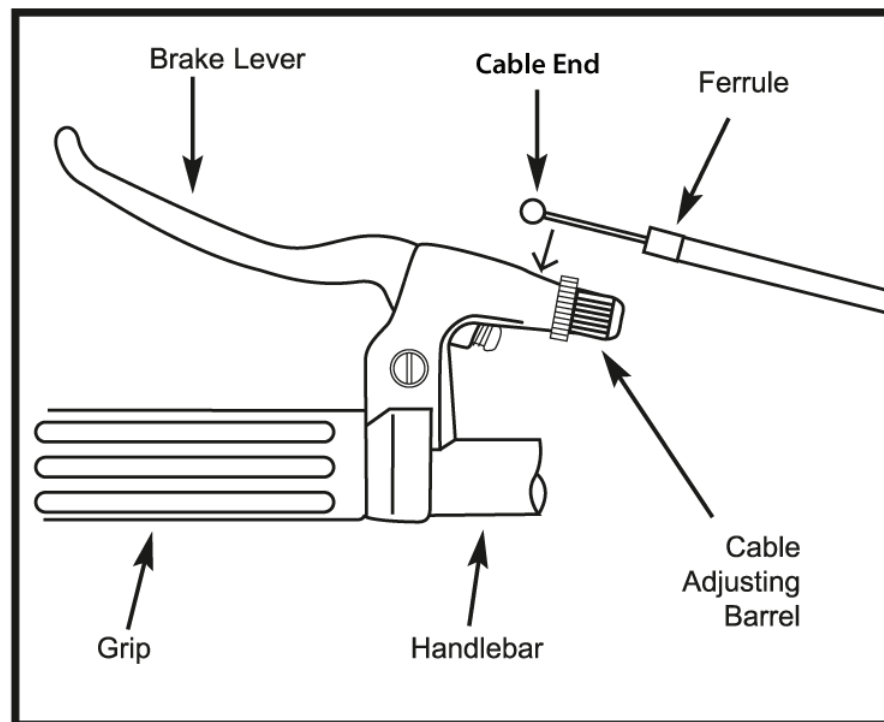
Every two years, more often if you ride in dusty or dirty conditions, have a bicycle service shop clean and lubricate the parts of the coaster brake that are inside the rear wheel hub



**For Bike Models Equipped with Coaster Brake**

## HAND BRAKE

Determine which type of brake your bike is equipped with and refer to the appropriate assembly instructions. For more information on brake adjustment and maintenance, refer to pages 48-50. It is important to become familiar with the use of hand brakes. When properly adjusted, hand brakes are an efficient braking system. Keep the rim and brake shoes clean and free from wax, lubricants and dirt at all times. It is recommended that when using the cable adjusting barrel, the corresponding slots in the brake lever, cable adjusting barrel and locknut not be aligned.

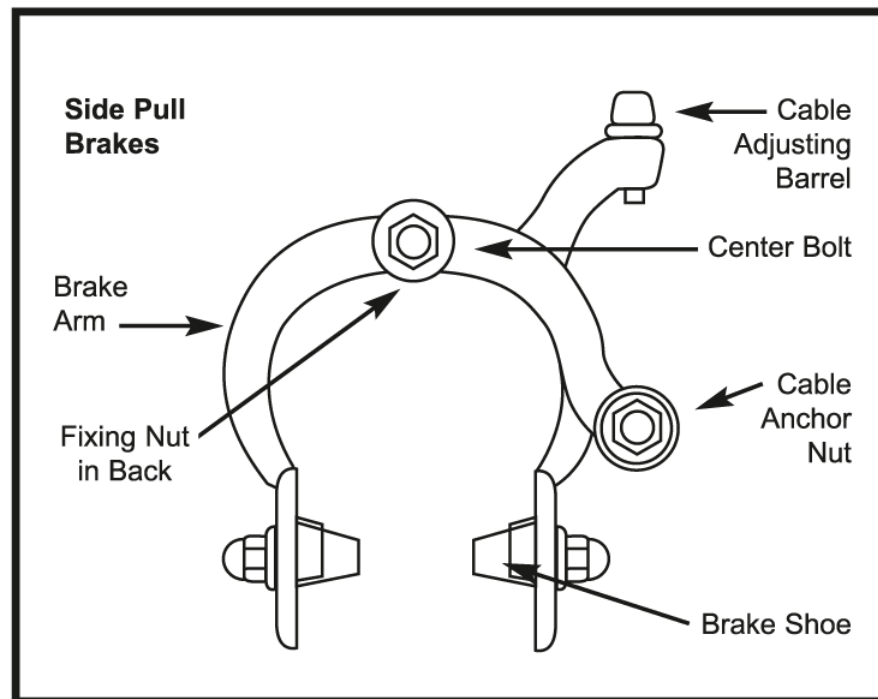


**Keep brakes properly adjusted and in good working condition at all times.**

## SIDE PULL BRAKE

Loosen the cable anchor nut and thread the brake cable through it. Tighten the nut by hand until it holds the cable in place. Squeeze the brake arms together against the rim of the wheel. Loosen the nuts on the brake shoes and turn until they match the angle of the rim. Tighten the nuts securely. Loosen the cable anchor nut and squeeze both brake arms together so that both brake shoes are in contact with the rim, pull all the slack out of the brake cable, and securely tighten the cable anchor nut. Spin the wheel, the brake shoes should not contact the rim at any point and should be an equal distance from the rim on both sides. Make sure all nuts and bolts are securely tightened. Test the brake levers 20-25 times to take care of any initial cable stretch. Be sure to tightly secure the brake fixing nut behind the fork and on the bike frame.

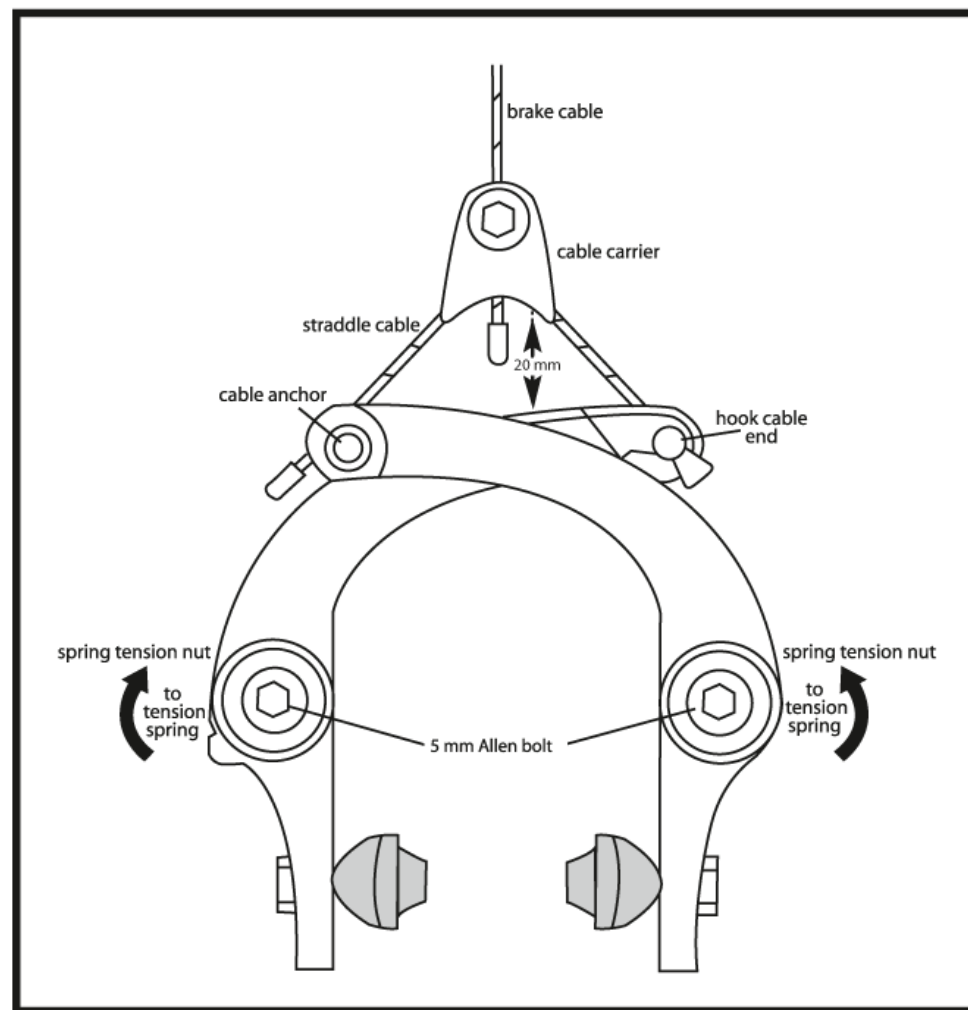
## SIDE PULL BRAKE ASSEMBLY



## U-BRAKE ASSEMBLY

### U-BRAKE INSTRUCTIONS

Adjust the pads of the U-brake using a 10 mm wrench. Make sure the pad is hitting the rim and not the tire. Ideally the front of the pad should hit the rim approximately 1 mm before the rear pad. Next, tighten the Cable Carrier to the brake cable approximately 20 mm from the brake arms when they are closed against the rim. Attach the Straddle cable to the carrier. Hook the cable end into the brake slot, pull excess straddle cable through the cable anchor and tighten the cable anchor. For brake adjustments, use a 13 mm box end wrench and a 5 mm Allen wrench and loosen the 5 mm Allen bolt. For the non-drive side (left), turn the spring tension nut with the 13 mm wrench and tighten the 5 mm Allen bolt. The tension on each side should be equal so that the brake arms move the same distance when the brake is activated. U-brakes installed on the front fork of a bike are generally slightly different than that pictured on the right in that they will not have a cable carrier, straddle cable or hook cable end. Rather, front U-brakes will have a cable anchor at the end of the brake arm. Adjustment for the front brakes is otherwise similar to that described above.





## **CHECK YOUR BRAKES**

Press each brake lever to make sure that there is no binding and that the brake pads are hard enough on the rims to stop the bike.

The brake pads should be adjusted so they are 1 mm - 2 mm away from the rim when the brakes are not applied. Brake pads should be centered on the rim and the rear portion of each brake pad should be about 0.5 - 1.0 mm farther from the rim than the front portion of brake pad.

## **WARNING**

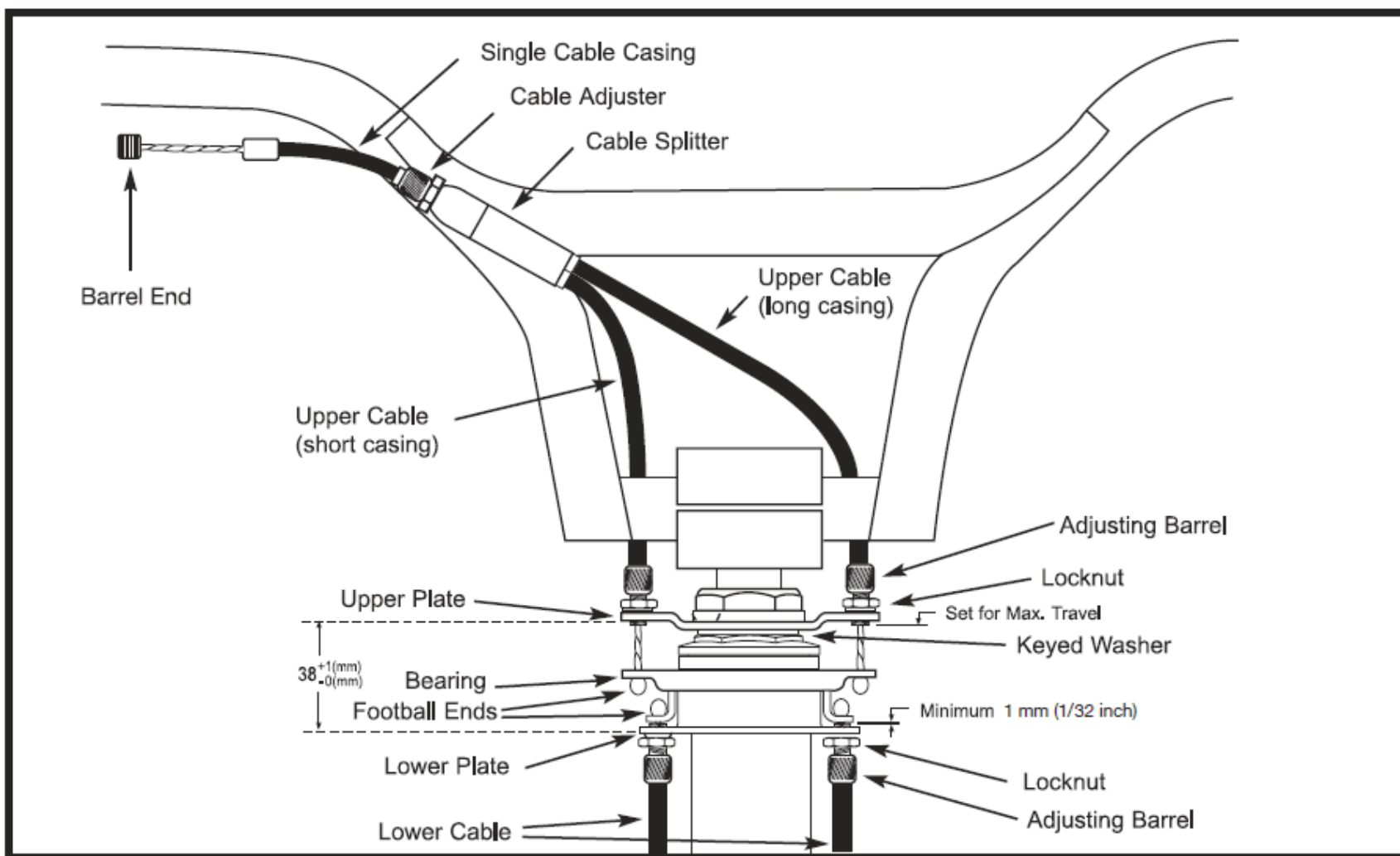
Do not ride the bike until the brakes are functioning properly. To test, apply the brakes while trying to push the bike forward to make sure they will stop the bike.



## ROTOR ASSEMBLY DIAGRAM

### ! WARNING

Failure to adjust correctly may result in loss of braking power and personal injury.



## **Rotor Assembly**

Some freestyle BMX bikes come equipped with a detangler system that will allow the handlebar to spin 360-degrees without binding the brake cables. It is very important that this system is adjusted correctly.

## **Upper Cable**

- 1.) First connect the barrel end of the upper cable to the rear brake lever. Make sure that the long cable casing is on top of the short cable casing; otherwise the upper cable will have a twist in it.
- 2.) Route the upper cable through the handlebars (below the crossbar) with the short cable casing on the same side as the rear brake lever.
- 3.) Connect the upper cable to the upper plate by passing the football ends of the upper cable through the threaded holes in the upper plate and connecting them to the bearing.
- 4.) Screw the adjusting barrels into the upper plate. Do not tighten the locknuts at this time.

## **Lower Cable**

- 1.) Slide the cable casing through the cable guide on the frame
- 2.) Connect the lower cable to the lower plate by passing the football ends of the lower cable through the threaded holes in the lower plate and connecting them to the bearing.
- 3.) Screw the adjusting barrels into the lower plate. Do not tighten the locknuts at this time.
- 4.) Connect to the rear brake. Do not adjust the rear brake at this time.

**NOTE: Check to make sure all eleven cable casing ends on the upper and lower cables are seated correctly, and that the spring tension of the rear brake is pulling the bearing down.**

## **Rotor Adjustment**

- 1.) Screw the cable adjusters on the rear brake lever and the upper cable all the way in.
- 2.) Screw the adjusting barrels in the upper plate in (or out) to set the bearing for maximum travel. The bearing should be as far down as it can go without resting on the lower plate or the adjusting barrels screwed into the lower plate.
- 3.) Use the adjusting barrels that are screwed into the upper plate to make the bearing parallel to the upper plate. Use a 10mm wrench to tighten the locknut on the left adjusting barrel of the upper plate. Leave the right side adjusting barrel loose.
- 4.) Screw the lower cable adjusting barrel into (or out of) the lower plate until they are as close to the bearing as they can get without touching it.
- 5.) Screw the cable adjuster on the upper cable splitter out until all slack is removed from the upper cable. Then screw the cable adjuster out one more turn to raise the bearing and additional 1mm away from the lower adjusting barrels.

**CAUTION: Do not screw the cable adjuster on the upper cable splitter out more than 8mm. Use the cable adjuster on the brake lever if more adjustment is needed.**

6.) Check for bearing flop by placing the handlebars in the normal riding position, then quickly rotate the handlebars back and forth. Perform the following steps to eliminate bearing flop.

**NOTE: the bearing should never be allowed to rest on the lower plate or lower adjusting cables.**

- a.) screw the lower cable adjusting barrels out of (or into) the lower plate until all bearing flop is eliminated.
- b.) tighten the locknut of the right side adjusting barrel.
- c.) rotate the handlebars 180-degrees and recheck for bearing flop.

If there is any bearing flop, use the “loose” adjusting barrels on the upper and lower cables to remove it.

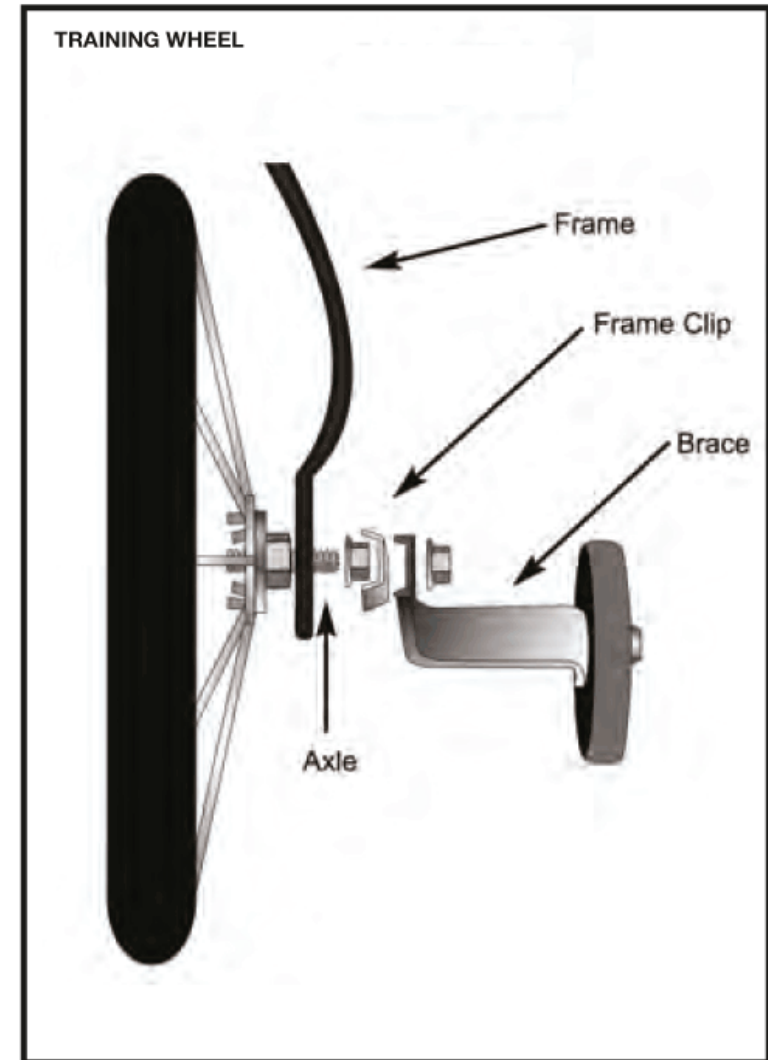
- d.) repeat steps (6a) and (6c) until the handlebars can be rotated 360-degrees without any bearing flop.

7.) Finish adjusting the rear brakes.

## TRAINING WHEEL ASSEMBLY

1. Position frame clip over rear axle nut with tab located in frame axle slot.
2. Locate brace over frame clip and secure with nut using 15 mm or adjustable wrench.
3. The elongated hole on the brace allows for raising or lowering the training wheels to the proper height. Once proper height is determined, secure brace in position by tightening nut securely.

## TRAINING WHEEL ASSEMBLY





**PEG ASSEMBLY**

**Step 1** - Remove all protective packaging from the axle so the axle nut is visible



**Step 2** - Using a 15mm socket wrench with an extension, loosen the axle nut by turning in a counter-clockwise direction



**Step 3** - After the axle nut has been removed, place the axle nut in the 15mm socket wrench so the flange of the axle nut is facing upward



**Step 4** - Place the large open end of the peg over the axle nut and 15mm socket wrench



**PEG ASSEMBLY**

**Step 5** - Lower the peg all of the way down onto the axle nut and 15mm socket wrench



**Step 6** - Place the small open end of the peg onto the axle of the wheel while holding the 15mm socket wrench and peg together so there is no movement between the two



**Step 7** - Tighten the peg onto the axle by turning the 15mm socket wrench in a clockwise direction.

## **Basic Maintenance**

To clean your bike you can wipe it down with a damp cloth or rag. You may also spray a mild cleaner (Simple Green, Windex, etc.) on the bike and wipe it off with a clean rag. Do not spray your bike with a power washer or hose- this may damage some of the bearings on your bike. Your local bike shop should have some cleaning supplies to help you keep your bike looking like new.

If the paint on the frame has become chipped you can use a similar color nail polish or touch up paint to prevent rust. Most hobby stores have a good selection of touch up paints.

Regular cleaning and lubrication will extend the life of your bike. It is recommended that you take the bike to your local bike shop for routine maintenance and service.

Correct routine maintenance of your new bike will keep it running smoothly and help the components last longer. The more you ride your bike, the more maintenance it is going to require. The following is a guide on how often you should perform certain routine maintenance, and what should be done...

**SCHEDULE 1- LUBRICATION****Every Month**

- ☐ Lube the chain with chain lube (Tri- Flow, Pedro's, Finish Line- DO NOT USE WD-40)
- ☐ Lube the brake pivots with chain lube
- ☐ Lube the pivots on the brake lever with chain lube

**Every Six Months**

- ☐ Lube the inner wire of the brake cable
- ☐ Lube the freewheel

**Once a Year**

- ☐ Grease the seat tube of the frame (where the seat post goes in) with synthetic grease
- ☐ Grease the pedal threads and bearing with synthetic grease
- ☐ Grease the bottom bracket threads on the frame with synthetic grease
- ☐ Grease the bottom bracket bearings (non sealed) with synthetic grease
- ☐ Grease wheel bearings (non sealed) with synthetic grease
- ☐ Grease headset bearings (non sealed) with synthetic grease

**SCHEDULE 2- SERVICE CHECKLIST****Before Every Ride**

- ☐ Check tire pressure
- ☐ Check brake operation
- ☐ Check wheels for loose spokes and/or wobble
- ☐ Check wheel axle nuts
- ☐ Inspect tires for wear and damage
- ☐ Check frame and fork for cracks

**Weekly**

- ☐ Lubrication per Schedule 1
- ☐ Check handlebar and stem adjustment
- ☐ Check seat and seatpost adjustment
- ☐ Inspect chain and freewheel/cassette for wear
- ☐ Check headset adjustment
- ☐ Check brake adjustment
- ☐ Check brake pads for wear
- ☐ Make sure all bolts and axle nuts are tightened to specification

**Monthly**

- ☐ Lubrication per Schedule 1
- ☐ Check all weekly Service items
- ☐ Inspect cranks and sprocket

**Yearly**

- ☐ Lubrication per Schedule 1
- ☐ Routine service at local bike shop

## **Storage**

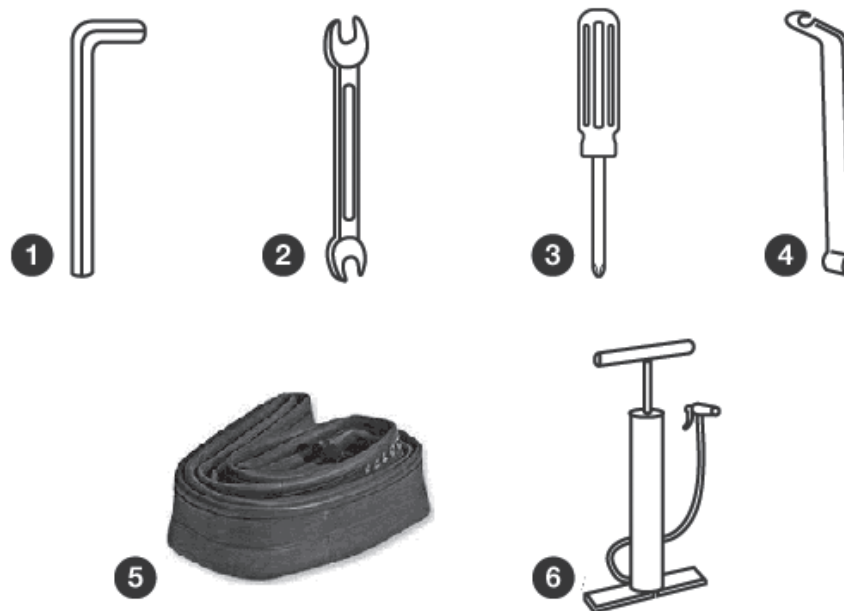
Keep your bike in a covered and dry area where it will not be exposed to the weather and sun. Sunlight can damage the grips and tires on a bike, as well as fade the color of the paint. The warranty on this bike does not cover paint damage, corrosion, rust, or theft. Always store your bike under shelter, and do not leave it exposed to rain or other damaging weather conditions. If you live near a beach be advised that the salt in the air is very corrosive to some of the parts on your bicycle. You will need to take extra care to make sure you clean and/or wipe the bike down frequently to avoid damage.

## **Security**

Make sure that you record the bike's serial number, model, color, and place of purchase. Register the bike with your local police department. Invest in a high quality lock as well. Always lock your bike to a heavy/immovable object if it is left unattended.

### Recommended Tools for Basic Maintenance

- 1.) Allen wrenches in 2mm/3mm/4mm/5mm/6mm/8mm sizes
- 2.) Open end wrenches in 9mm/10mm/14mm/15mm/19mm sizes
- 3.) Phillips head screwdriver
- 4.) Plastic tire levers
- 5.) Spare inner tube
- 6.) Floor pump with pressure gauge





## Handlebars and Stem

Handlebars come in all sorts of shapes and sizes. Handlebar adjustment (in regards to the angle) depends mostly on the rider's personal preference. Most rider's prefer to have the handlebars parallel to the fork legs (if you are looking at the bike from the side). Some rider's prefer to have their bars a little more forward, some riders prefer to have their bars a little more back. The main thing is that the rider is comfortable with the position of the handlebars, and can maneuver the bike easily.

There are two types of Stems on BMX bikes- Quill Stems and Direct Mount Stems (for threadless forks). Quill Stems have a shaft the is inserted down into the Head Tube of the frame, and then held into place by tightening a binder bolt that is connected to an expanding wedge that binds with the inside of the fork steer tube. The height of the stem and handlebar can be adjusted by raising or lowering the stem. There is a minimum insertion mark approximately 70mm up from the bottom of the shaft on the stem. There are usually notch marks with the words "Maximum Height" or "Minimum Insertion" written on the stem. **DO NOT RAISE THE STEM HIGHER THAN THAT- SERIOUS INJURY MAY RESULT.** Also, do not over tighten any of the stem bolts or headset compression bolts that might cause damage to the bike and injury to the rider.

Direct Mount Stems slide over the steer tube of the fork and are held in place by tightening bolts on the side of the stem that clamp the stem onto the fork. The height on a Direct Mount stem is adjusted by moving headset spacers above or below the stem on the steer tube of the fork. Make sure that you do not over tighten any of the bolts on a Direct Mount Stem, as they might break or strip the threads out of the stem body. To check the tightness of the handlebars and stem, stand in front of the bike and place the front wheel between your knees while facing the bike. You should grab the grips of the handlebars with your hands and try to turn the handlebars to the side and try to move them forward and backwards. If the Stem is adjusted correctly the handlebars will not move when pressure is applied to them. If you are unsure if the handlebars and stem are adjusted correctly, please consult your local bike shop.



## **HEADSET**

The headset is the bearings that allow the rider to steer the bike. The headset bearing adjustment is something that should be checked every month. If the headset is not adjusted correctly, it can damage the bike and cause the rider to fall. Headset bearing adjustment requires special tools and training. We strongly recommend that you have a trained mechanic at your local bike shop adjust the headset on your bike. You can check to make sure that the headset on your bike is adjusted correctly by turning the handlebars 90 degrees to the side while the bike is on the ground, and then rolling the bike forward and backward a little bit. You should not feel any movement or looseness in the headset when you are doing this. You can also damage the bike and possibly cause the rider to fall by having the headset over tightened. Again- we strongly recommend having a trained mechanic adjust the headset on your bike.

## **BRAKE CABLE AND BRAKE CABLE HOUSING**

Before every ride check to make sure that there are no kinks in the brake cable or brake cable housing, and make sure that the brake cable/inner wire is not frayed anywhere. Also make sure that the brake cable housing is securely attached to the brake lever, the cable stops on the frame of the bike, and the brake itself. The brake lever should not require much pressure when it is squeezed. If the brake lever becomes difficult to squeeze, it might be time to replace the brake cable on the bike.

**DO NOT RIDE THE BIKE IF THE BRAKES ARE NOT WORKING CORRECTLY!**

## **SEAT AND SEATPOST**

The seat clamp bolt(s) and seat post clamp bolts should be checked for tightness at least once a month. The seat will either have two 14mm nuts on the side of the seat guts which can be tightened with a 14mm box wrench, or a 5mm or 6mm allen bolt on the seatpost that can be tightened with the appropriate sized allen wrench. The seat should not move up or down when pressure is applied to it. The seatpost also has a “Maximum Height” or “Minimum Insertion” marking on it. The seatpost must be inserted into the frame so that the Max Height/Minimum Insertion mark cannot be seen. Failure to do this might result in loss of control and injury to the rider.

## **WHEELS AND TIRES**

### **Wheel Inspection**

It is most important that wheels are kept in top condition. Properly maintaining your bike wheels will help braking performance and stability when riding. Be aware of the following potential problems:

#### **Dirty or Greasy rims:**

Caution: these can render your brakes ineffective. Do not clean them with oily or greasy materials. When cleaning, use a clean rag or wash with soapy water, rinse and air dry. Do not ride the bike while the rims are wet. When lubricating your bike, do not get oil on the rim braking surfaces.

#### **Wheels not straight:**

Lift each wheel off the ground and spin them to see if they are crooked or out of true. If the wheels are not straight, they will need to be adjusted. This is difficult and is best left to a bike specialist.

**Broken or loose spokes:**

Check that all spokes are tensioned correctly and that no spokes are missing or damaged.

Caution: such damage can result in severe instability and possibly an accident if not corrected.

Again, spoke repairs are best handled by a bike specialist.

**Loose hub bearings:**

Lift each wheel off the ground and try to move the wheel from side to side.

Caution: if there is movement between the axle and the hub, do not ride the bike. Adjustment is required.

**Axle nuts:**

Check that these are tight before each ride.

## Tire Inspection

Tires must be maintained properly to ensure road holding and stability. Check the following areas:

**Inflation:** Ensure tires are inflated to the pressure indicated on the tires sidewall. It is better to use a tire gauge and a floor pump than the air compressor at a service station.

**Caution: if inflating tires with a service station air compressor, take care that sudden over inflation does not cause tire to blow out. This can severely damage the tire and/or bike rim.**

**Tread:** Check that the tread shows no signs of excessive wear or flat spots, and that there are no cuts or other damage.

**Caution: excessive worn or damaged tires should be replaced.**

**Recommended Tire Pressure:** Please follow the tire manufacturers guidelines which can be found molded into the sidewall of the bike tires.

## **BRAKES**

The correct adjustment and operation of your bike's brakes is extremely important for safe operation.

Brakes should be checked for effective operation before every ride. Frequent checking of adjustment is necessary as the control cables will stretch and the brake pads will become worn with use.

### **DO NOT RIDE YOUR BIKE IF THE BRAKES ARE NOT WORKING PROPERLY.**

There are numerous types of brake systems and common use on today's modern bikes:

**Side Pull Calipers and U-Brakes** - Each utilize a handlebar mounted brake lever which controls a cable to operate the brake.

Side pull brakes are mounted to the frame or fork via a single pivot point. Linear and U-Brakes use two brake pivot arms, each mounted on separate pivots on either side of the frame/fork.

### **Brake Inspection**

Brake levers should be checked for tightness at least every three months. They should be set in a comfortable position within easy reach of the rider's hand, and must not be able to move on the handlebar. Some brake levers make use of a reach adjustment screw, which can be altered to the distance between the handlebar grip and the lever, as required. The brake pads should be checked for correct positioning and tightness before every ride, and the various bolts and nuts at least every three months. Squeeze each brake lever to make sure they operate freely and that the brake pads press hard enough on the rims to stop the bike. There should be about 1mm-2mm clearance each brake pad and the rim when the brakes are not being applied. The brake pads must be properly centered for maximum contact with the rim. Replace the brake pads if they are over worn so that the grooves or pattern cannot be seen. The brake cable wires should be checked for kinks, rust, broken strands, or frayed ends. The outer casing should also be checked for kinks, stretched coils, and other damage. If the cables are damaged, they should be replaced.



## **Lubrication**

The brake lever and brake caliper pivot points should be lubricated with two to three drops of chain lube at least every three months to ensure smooth operation and to reduce wear. Cables should be greased along their entire length, after removing them from the casings, once every six months. Always grease new cables before fitting.

## **Adjustment- Side Pull Calipers**

Minor brake adjustment can be made via the cable adjusting barrel, usually located at the upper cable arm. To adjust, squeeze the brake pads against the rim, loosen the lock nut and turn the adjuster. Brake pad clearance should be a maximum 2mm from the rim. When correct, re-tighten the lock nut. If the pads cannot be set close enough to the rim in this manner, you may have to adjust the cable length. Screw the barrel adjuster  $\frac{3}{4}$  of the way in, squeeze the pads against the rim, undo the cable anchor bolt and pull the cable through with pliers. Re-tighten the cable anchor bolt and apply full force to the brake lever to test, then fine tune using the barrel adjuster. If one pad is closer to the rim than the other pad, loosen the fixing nut at the back of the brake, apply the brake to hold it centered, and re-tighten the fixing nut. **ENSURE THE BRAKE FIXING NUT IS SECURED TIGHTLY. FAILURE TO DO THIS MAY CAUSE THE BRAKE ASSEMBLY TO DISLODGE FROM THE BIKE FRAME OR FORK.**

Some brakes have a special mechanism which enables you to set the clearance on either side of the rim using a screwdriver.

Brake pads should finally be adjusted so that the leading edge of the pad makes contact with the rim first. Some brakes have special curved washers to allow this but on less complex models it will be necessary a little force to the pad and it's mounting.

### **Adjustment: U-Brakes**

As with most brake systems, minor adjustments can be made with the barrel adjuster on the brake lever. To adjust, loosen the barrel adjuster lock nut, and turn the barrel adjuster out counter-clockwise to reduce brake pad clearance and lever pull. To increase brake pad clearance and lever pull, turn the barrel adjuster in. When adjustment is complete, hold the barrel adjuster in place and turn the lock ring so that it is tight against the brake lever body. This will lock the adjustment in place. Note that this process should only be done for very minor brake adjustments. Larger adjustments should be made at either the brake arm pinch bolt or the straddle cable pinch bolt. To adjust, loosen the brake cable pinch bolt and either pull more cable through or let more cable out, depending on what is needed. While holding the cable in position, re-tighten that cable pinch bolt. As with any new brake adjustment, compress and release the brake lever at least ten times to ensure proper brake operation

## **DRIVETRAIN**

The drivetrain of a bike refers to all parts that transmit power to the rear wheel including the pedals, crankset, chain, and freewheel/cassette.

## **PEDALS**

Your bike comes equipped with BMX platform pedals. Each of the pedals is marked with an “L” and a “R” to indicate which is the left and which is the right side pedal. To install the left side pedal place the pedal threads into the left crank arm and turn the pedal counter-clockwise with a 15mm wrench. To install the right side pedal place the pedal threads into the right crank arm and turn the pedal clockwise with a 15mm wrench. Make sure that the pedals are tight every time you ride. **Do not ride your bike with loose pedals**- it will damage the cranks and the pedals and can cause you to fall and be severely injured.

## **CRANKSET**

The crankset refers to the crank arms, chainring/sprocket, bottom bracket spindle, and bottom bracket assembly.

**There are two types of cranks on BMX bikes** - one piece cranks and three piece cranks.

**One piece cranks** have the crank arms and bottom bracket spindle combined in one piece.

**Three piece cranks** have the left crank arm, bottom bracket spindle, and right crank arm all separate.

The crank arms on three piece bolt directly onto the bottom bracket spindle. Check to make sure that the cranks are tight before every ride, and do not ride the bike if the cranks are loose or wobble when checked for tightness.

The bottom bracket is the bearings inside of the frame that allow the bike to be pedaled. The bearings can be either loose ball or sealed bearings.

It is very important the bottom bracket bearings be greased thoroughly when they are installed, and should be checked to make sure that there is sufficient grease in the bottom bracket regularly.

Bottom bracket bearing adjustment requires specialized tools and knowledge. It is recommended that you take your bike to a qualified mechanic at your local bike shop for adjustment and maintenance.

## **Problem**

**Chain Slipping** - This can be the result of excessively worn teeth on the chainring/sprocket, a worn or stretched chain, or a stiff link in the chain. *Possible solutions for this are replacing the chainring/sprocket, replacing the chain, or lubricating the chain.*

**Chain Keeps Coming Off** - This can be the result of the chainring/sprocket not being straight, the chainring/sprocket being loose, bent or broken teeth on the chainring/sprocket, or the chain tension is too loose.

*Possible solutions for this are straightening or replacing the chainring/sprocket, tightening the chainring/sprocket and cranks, and tensioning the chain by moving the rear wheel back in the dropouts.*

**Freewheel Does Not Rotate** - This can be the result of the internal mechanism of the freewheel being jammed.

*A possible solution to this would be to lubricate the inside of the freewheel. If this does not work replace the freewheel.*

**Brakes Not Working Effectively** - This can be the result of the brake pads being worn down, the brake pads or rims being dirty, greasy/wet, the brake cables are binding or stretched, the brake lever binding, or the brakes are out of adjustment.

*Possible solutions for this are replacing the brake pads, cleaning the brake pads and rim surface, clean/adjust/replace the brake cables, adjust the brake levers, or adjust the brakes.*

**Brakes Squeal/Squeak When Applied** - This can be the result of the brake pads being worn down, the brake pads not hitting the rim correctly, the brake pads being dirty, or the brake arms being loose.

*Possible solutions for this are to replace the brake pads, adjust how the brake pads hit the rim, clean the brake pads and rim, and tighten the mounting bolts on the brakes.*

**Knocking Sound When Applying Brakes** - This can be caused by a bulge in the rim or the rim not being straight, the brake mounting bolts being loose, the brakes being out of adjustment, or the fork being loose.

*Possible solutions for this are to take the wheel to a bike shop and have them straighten the wheel, tighten up the brake mounting bolts, adjust the brakes so that the brake pads contact the rim correctly, and tighten the headset.*

**Wheel Wobbles** - This can be caused by a broken axle, the wheel being out of true (straight), the hub being loose, the headset binding, or damaged hub bearings. *Possible solutions are to replace the axle, have your local bike shop true (straighten) the wheel, adjust the hub bearings, adjust the headset, or replace the hub bearings.*

**Steering Not Accurate** - This can be caused by the wheels not being lined up correctly in the frame or fork, the headset not being adjusted correctly, or the frame/fork being bent. *Possible solutions for this are to align the wheels correctly in the frame and fork, and adjust the headset. If you suspect that the frame or fork is bent take your bike to your local bike shop and have them check to make sure.*

**DO NOT RIDE THE BIKE IF THE FRAME OR FORK ARE BENT.**

**Frequent Punctures** - This can be caused by the inner tube being old or defective, the tire being worn out, the tire not being seated to the rim correctly, something sharp embedded in the tire, the tire pressure being too low, or a spoke protruding into the tube.

*Possible solutions to this are replacing the inner tube, replacing the tire, replacing the tire with the correct sized tire, removing the sharp object from the tire, inflating the tube to the correct air pressure, and filing down the section of spoke that is sticking out of the spoke nipple.*

## **Important Information**

It is important for your enjoyment and safety that you understand how certain things work on your bike. Even if you are an experienced bike rider, do not make the assumption that all bikes have the same types of parts- this is not always the case. Be sure to read and understand this section of the manual. If you have any questions, or are unsure about how something on your bike works, please do not hesitate to speak to a qualified mechanic at your local bike shop.

## **BRAKES**

It is important that you understand how the brakes on your bike work. The braking action of a bike is the result of friction that it caused between the brake pads and the rim. To make sure that your brakes will work as well as possible, it is important that you keep the rims of your bike dry and clean. Never use lubricants, polishes, or waxes to clean your rims. Once those materials come in contact with the brake pads it will greatly reduce the braking on your bike. Make sure that your hands can reach and apply pressure (squeeze) to the brake lever. Some brake levers have a reach adjust function that will bring the lever closer to the handlebars. Please have your local bike shop adjust the reach on the brake lever if necessary. Often times the brakes will need to be readjusted if the reach adjust function is used. Brakes are designed to control the speed of the bike in addition to stopping the bike. The more pressure that is applied to the brake lever, the more the bike will slow down. It is important that you do not skid when you are braking. Once the tire starts to skid you lose most of your stopping power and control of the bike. The more weight that is placed over the wheel that is having the brakes applied to it, the less likely the chance that the tire will skid. You should practice slowing and stopping the bike before you ride in traffic or crowded areas. Check your brakes before every ride to make sure that they are working properly, and can provide adequate stopping power.



## **TIRES AND TUBES**

Bike tires are available in many different sizes and designs. Some tires are designed for street use with a smooth tread that provides very little rolling resistance. Some tires are designed for off-road use with a knobby tread design to provide more grip in the dirt. And some tires are designed to be ridden on and off road, and have an enduro style tread pattern. Your bike has been equipped with tires that the manufacturer believed to be the best tire for the type of riding that this bike was intended for. Make sure that you consult your local bike shop when purchasing new tires for your bike they can explain what tires will fit on the bike, and why you might want to use one style tire as opposed to another style tire. The tire size and pressure rating will be marked on the sidewall of each tire. It is important that you inflate the tire to the proper pressure.

**WARNING- never inflate the tire beyond the maximum pressure that is marked on the tire's sidewall.** Exceeding the maximum pressure could blow the tire off the rim, which could cause injury to the rider or people nearby, and damage the tire and rim beyond repair. The best way to inflate a bike tire is with a bike floor pump that has a pressure gauge attached to it.

## **WARRANTY**

### **LIMITED WARRANTY**

Your bike purchase includes the following limited warranty which is in lieu of all other express warranties. This warranty is extended only to the initial customer that purchased the bike.

### **FRAME WARRANTY**

Steel frames are guaranteed against manufacturing defect (defined as a defect in materials or workmanship as delivered with the product) for a period of one year from the date of original purchase. If frame failure should occur due to faulty materials or workmanship during the warranty period, the frame will be replaced with one of equal or greater value. Authorized dealers will initiate a warranty claim for you. Frames must be returned for inspection at the customer's expense and please include a copy of the original and dated purchase receipt.

### **COMPONENT WARRANTY**

All parts excluding normal wear parts are guaranteed against a defect in materials for a period of 90 days from the date of original purchase. If failure of a part should occur during the warranty period, the part will be replaced. Please contact D6 Sports at (888) 909-3652 or e-mail [warranty@d6sports.com](mailto:warranty@d6sports.com) to initiate a warranty claim on your behalf. All parts must be returned for inspection at the customer's expense and be accompanied by a copy of the original and dated purchase receipt. Normal wear parts include the grips, inner tubes, tires, cables, brake shoes, and seat covering, and have a limited 30 day warranty. Claims against normal wear parts and missing parts must be made within 30 days of the purchase of the bike. Please contact your local authorized dealer for warranty assistance on components.

## **EXCLUSIONS**

Any other warranty claim not included in the statements above is void. This especially includes installation, assembly, and disassembly costs. The limited warranty does not cover paint damage, rust, any modification made to the bike, normal wear and tear, improper assembly or maintenance, and installation of parts or accessories not originally intended or compatible with the bike as sold. The warranty does not apply to damage or failure due to accident, abuse, misuse, neglect or theft. Warranty claims involving these issues will not be honored.

## **USEFUL LIFECYCLE**

The length of useful lifecycle will vary depending on the type of bike, riding conditions, and care that the bike receives. Competition, dirt jumping, trick riding, skate park riding, trial riding, riding in severe conditions or climate, riding with excessive loads, or any other non standard use can substantially shorten the useful product lifecycle. Any one of combination of the above may result in an unpredictable failure that will not be covered by this limited warranty. All bikes and frame sets should be checked periodically by trained professionals for indications of potential problems, inappropriate use and/or abuse. These are important safety checks and may help prevent accidents, injury to the rider, and a shortened product lifecycle.



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